



Material Safety Data Sheet

DOW CHEMICAL INTERNATIONAL PVT. LTD.

Product name: SmartCare Hypertron Hybrid Polyurea Part A

Issue Date: 13.08.2019

Print Date: 10.11.2019

DOW CHEMICAL INTERNATIONAL PVT. LTD. encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: SmartCare Hypertron Hybrid Polyurea Part A

Recommended use of the chemical and restrictions on use

Identified uses: Component(s) for the manufacture of urethane polymers. For industrial use.

COMPANY IDENTIFICATION

DOW CHEMICAL INTERNATIONAL PVT. LTD.
GODREJ IT PARK - P2, 1st FLOOR, BLOCK B, 02
LBS ROAD, GODREJ BUSINESS DISTRICT
PIROJSHANAGAR
400079 VIKHROLI, MUMBAI
INDIA

Customer Information Number:

(91) 22-6674-1500
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 91-22-6674-1800

Local Emergency Contact: 0091-22-6674-1800

2. HAZARDS IDENTIFICATION

GHS Classification

Acute toxicity - Category 5 - Oral

Serious eye damage/eye irritation - Category 2B

Specific target organ toxicity - repeated exposure - Category 2 - Oral

Short-term (acute) aquatic hazard - Category 2

Long-term (chronic) aquatic hazard - Category 2

GHS label elements

Hazard pictograms



Signal word: **WARNING!**

Hazard statements

May be harmful if swallowed.

Causes eye irritation.

May cause damage to organs through prolonged or repeated exposure if swallowed.

Toxic to aquatic life with long lasting effects.

Precautionary statements**Prevention**

Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.

Wash skin thoroughly after handling.

Avoid release to the environment.

Response

IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Get medical advice/ attention if you feel unwell.

If eye irritation persists: Get medical advice/ attention.

Collect spillage.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
Polyether polyol	Trade secret	60.0 - < 80.0 %
Diethyltoluenediamine (DETDA)	68479-98-1	5.0 - < 20.0 %

4. FIRST AID MEASURES

Description of first aid measures**Most important symptoms and effects, both acute and delayed:**

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Water fog or fine spray.. Dry chemical fire extinguishers.. Carbon dioxide fire extinguishers.. Foam.. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective..

Unsuitable extinguishing media: Do not use direct water stream.. May spread fire..

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating.. Combustion products may include and are not limited to:.. Nitrogen oxides.. Carbon monoxide.. Carbon dioxide..

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation.. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids..

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry.. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed.. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles.. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container.. Do not use direct water stream. May spread fire.. Move container from fire area if this is possible without hazard.. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage.. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS..

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves).. Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location.. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Isolate area. Refer to section 7, Handling, for additional precautionary measures. Keep unnecessary and unprotected personnel from entering the area. Spilled material may cause a slipping hazard. Use appropriate

safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information. Spills or discharge to natural waterways is likely to kill aquatic organisms.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Absorb with materials such as: Dirt. Sand. Sawdust. Collect in suitable and properly labeled containers. Wash the spill site with water. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with eyes. Wash thoroughly after handling. Keep container closed. This material is hygroscopic in nature. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Conditions for safe storage: Protect from atmospheric moisture. Store in a dry place. Avoid prolonged exposure to heat and air. Store in the following material(s): Carbon steel. Stainless steel. Polypropylene. Polyethylene-lined container. Teflon. Glass-lined container. Aluminum. Plasite 3066 lined container. Plasite 3070 lined container. 316 stainless steel. See Section 10 for more specific information.

Storage stability

Storage temperature:	Storage Period:
0 - 30 °C	15 Months

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Diethyltoluenediamine (DETDA)	Dow IHG	TWA	0.02 ppm
Further information: SKIN: Absorbed via skin			

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	Liquid.
Color	Gray
Odor	characteristic
Odor Threshold	No test data available
pH	Not applicable

Melting point/range	No test data available
Freezing point	No test data available
Boiling point (760 mmHg)	> 100 °C <i>Estimated.</i>
Flash point	closed cup >100 °C <i>Estimated.</i>
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	Not Applicable
Lower explosion limit	No test data available
Upper explosion limit	No test data available
Vapor Pressure	very low
Relative Vapor Density (air = 1)	No test data available
Relative Density (water = 1)	1.00 - 1.04 at 25 °C / 25 °C <i>ASTM D891</i>
Water solubility	slightly soluble
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No test data available
Decomposition temperature	No test data available
Kinematic Viscosity	350 - 650 mm ² /s at 25 °C <i>ASTM D 445</i>
Explosive properties	Not explosive
Oxidizing properties	No
Molecular weight	No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions: Will not occur by itself.

Conditions to avoid: Product can oxidize at elevated temperatures. Generation of gas during decomposition can cause pressure in closed systems.

Incompatible materials: Avoid contact with oxidizing materials. Avoid contact with: Strong acids. Strong bases. Avoid contact with metals such as: Brass. Zinc. Copper. Avoid unintended contact with isocyanates. The reaction of polyols and isocyanates generates heat.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials.. Decomposition products can include and are not limited to:.. Carbon dioxide.. Alcohols.. Ethers.. Hydrocarbons.. Ketones.. Polymer fragments..

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Product test data not available. Refer to component data.

Acute dermal toxicity

Product test data not available. Refer to component data.

Acute inhalation toxicity

Product test data not available. Refer to component data.

Skin corrosion/irritation

Product test data not available. Refer to component data.

Serious eye damage/eye irritation

Product test data not available. Refer to component data.

Sensitization

Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Single Exposure)

Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Product test data not available. Refer to component data.

Carcinogenicity

Product test data not available. Refer to component data.

Teratogenicity

Product test data not available. Refer to component data.

Reproductive toxicity

Product test data not available. Refer to component data.

Mutagenicity

Product test data not available. Refer to component data.

Aspiration Hazard

Product test data not available. Refer to component data.

COMPONENTS INFLUENCING TOXICOLOGY:

Polyether polyol

Acute oral toxicity

Typical for this family of materials. LD50, Rat, > 4,000 mg/kg Estimated. No deaths occurred at this concentration.

Acute dermal toxicity

Typical for this family of materials. LD50, Rabbit, > 10,000 mg/kg

Acute inhalation toxicity

The LC50 has not been determined.

Skin corrosion/irritation

Prolonged exposure not likely to cause significant skin irritation.

Material may be handled at elevated temperatures; contact with heated material may cause thermal burns.

Serious eye damage/eye irritation

May cause slight temporary eye irritation.

Corneal injury is unlikely.

Sensitization

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

For similar material(s):

In animals, effects have been reported on the following organs after exposure to aerosols:

Lung.

Carcinogenicity

No relevant data found.

Teratogenicity

No relevant data found.

Reproductive toxicity

No relevant data found.

Mutagenicity

No relevant data found.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Diethyltoluenediamine (DETDA)

Acute oral toxicity

LD50, Rat, 500 - 1,000 mg/kg

Acute dermal toxicity

LD50, Rabbit, > 1,000 mg/kg

Acute inhalation toxicity

The LC50 value is greater than the Maximum Attainable Concentration.

Skin corrosion/irritation

Prolonged contact may cause slight skin irritation with local redness.

Serious eye damage/eye irritation

May cause moderate eye irritation.
May cause moderate corneal injury.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

In rats, repeated dietary ingestion of diethyltoluenediamine (DETDA) has caused pancreatic, eye, liver and thyroid effects.

Carcinogenicity

Diethyltoluenediamine (DETDA) has caused cancer in long-term animal studies. Increased numbers of tumors in the liver, thyroid and possibly the mammary glands were observed in rats given DETDA in their diet at exaggerated doses for 2 years.

Teratogenicity

No relevant data found.

Reproductive toxicity

No relevant data found.

Mutagenicity

In vitro genetic toxicity studies were negative in some cases and positive in other cases.
Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Ecotoxicity**Polyether polyol****Acute toxicity to fish**

Based on information for a similar material:

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

Diethyltoluenediamine (DETDA)**Acute toxicity to fish**

Material is very toxic to aquatic organisms (LC50/EC50/IC50 below 1 mg/L in the most sensitive species).

LC50, Leuciscus idus (Golden orfe), static test, 48 Hour, 194 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, 0.5 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

ErC50, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate, 100 mg/l, OECD Test Guideline 201

Persistence and degradability

Polyether polyol

Biodegradability: Based on information for a similar material: Material is not readily biodegradable according to OECD/EEC guidelines.

Diethyltoluenediamine (DETDA)

Biodegradability: Material is not readily biodegradable according to OECD/EEC guidelines.
10-day Window: Fail

Biodegradation: < 1 %

Exposure time: 28 d

Method: OECD Test Guideline 301D or Equivalent

Bioaccumulative potential

Polyether polyol

Bioaccumulation: No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

Diethyltoluenediamine (DETDA)

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 1.17 Measured

Bioconcentration factor (BCF): 3 Estimated.

Mobility in Soil

Polyether polyol

No data available.

Diethyltoluenediamine (DETDA)

Potential for mobility in soil is low (Koc between 500 and 2000).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Partition coefficient (Koc): 551.2 Estimated.

Results of PBT and vPvB assessment

Polyether polyol

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Diethyltoluenediamine (DETDA)

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Other adverse effects

Polyether polyol

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Diethyltoluenediamine (DETDA)

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

13. DISPOSAL CONSIDERATIONS

Disposal methods: Do not dump into any sewers, on the ground, or into any body of water. This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required.

14. TRANSPORT INFORMATION

Classification for ROAD and Rail transport:

Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(Diethylmethylbenzenediamine)
UN number	UN 3082
Class	9
Packing group	III
Environmental hazards	Diethylmethylbenzenediamine

Classification for SEA transport (IMO-IMDG):

Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(Diethylmethylbenzenediamine)
UN number	UN 3082
Class	9
Packing group	III
Marine pollutant	Diethylmethylbenzenediamine
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Environmentally hazardous substance, liquid, n.o.s.(Diethylmethylbenzenediamine)
UN number	UN 3082
Class	9
Packing group	III

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

This product has been classified in accordance with the criteria of the Globally Harmonized System of Classification and Labelling of Chemicals (GHS), rev. 7.

16. OTHER INFORMATION

Revision

Identification Number: 99159956 / A146 / Issue Date: 13.08.2019 / Version: 1.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

Dow IHG	Dow Industrial Hygiene Guideline
TWA	Time Weighted Average (TWA):

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and

Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

DOW CHEMICAL INTERNATIONAL PVT. LTD. urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

IN



Material Safety Data Sheet

DOW CHEMICAL INTERNATIONAL PVT. LTD.

Product name: SmartCare Hypertron Hybrid Polyurea Part B

Issue Date: 09.08.2019

Print Date: 04.11.2019

DOW CHEMICAL INTERNATIONAL PVT. LTD. encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: SmartCare Hypertron Hybrid Polyurea Part B

Recommended use of the chemical and restrictions on use

Identified uses: Component(s) for the manufacture of urethane polymers. For industrial use.

COMPANY IDENTIFICATION

DOW CHEMICAL INTERNATIONAL PVT. LTD.
GODREJ IT PARK - P2, 1st FLOOR, BLOCK B, 02
LBS ROAD, GODREJ BUSINESS DISTRICT
PIROJSHANAGAR
400079 VIKHROLI, MUMBAI
INDIA

Customer Information Number:

(91) 22-6674-1500
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 91-22-6674-1800

Local Emergency Contact: 0091-22-6674-1800

2. HAZARDS IDENTIFICATION

GHS Classification

Acute toxicity - Category 4 - Inhalation
Skin corrosion/irritation - Category 2
Serious eye damage/eye irritation - Category 2A
Respiratory sensitisation - Category 1
Skin sensitisation - Category 1
Specific target organ toxicity - single exposure - Category 3
Specific target organ toxicity - repeated exposure - Category 2 - Inhalation

GHS label elements

Hazard pictograms



Signal word: **DANGER!**

Hazard statements

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye irritation.

Harmful if inhaled.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause respiratory irritation.

May cause damage to organs (Respiratory Tract) through prolonged or repeated exposure if inhaled.

Precautionary statements**Prevention**

Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.

Wash skin thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing should not be allowed out of the workplace.

Wear protective gloves/ eye protection/ face protection.

Wear respiratory protection.

Response

IF ON SKIN: Wash with plenty of water.

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If skin irritation or rash occurs: Get medical advice/ attention.

If eye irritation persists: Get medical advice/ attention.

If experiencing respiratory symptoms: Call a POISON CENTER/doctor.

Storage

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
Methylenediphenyl diisocyanate, polypropyleneglycol, copolymer	96328-90-4	> 60.0 - < 80.0 %
4,4'-Methylenediphenyl diisocyanate	101-68-8	> 5.0 - < 20.0 %
Methylenediphenyl diisocyanate	26447-40-5	> 20.0 - < 40.0 %
Propylene carbonate	108-32-7	> 1.0 - < 5.0 %

Note

Note: CAS 101-68-8 is an MDI isomer that is part of CAS 26447-40-5.

4. FIRST AID MEASURES

Description of first aid measures

General advice:

If potential for exposure exists refer to Section 8 for specific personal protective equipment. First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection).

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. An MDI skin decontamination study demonstrated that cleaning very soon after exposure is important, and that a polyglycol-based skin cleanser or corn oil may be more effective than soap and water. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Suitable emergency safety shower facility should be available in work area.

Eye contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Maintain adequate ventilation and oxygenation of the patient. May cause asthma-like (reactive airways) symptoms. Bronchodilators, expectorants, antitussives and corticosteroids may be of help. May cause respiratory sensitization or asthma-like symptoms. Bronchodilators, expectorants and antitussives may be of help. Treat bronchospasm with inhaled beta2 agonist and oral or parenteral corticosteroids. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. If you are sensitized to diisocyanates, consult your physician regarding working with other respiratory irritants or sensitizers. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Excessive exposure may aggravate preexisting asthma and other respiratory disorders (e.g. emphysema, bronchitis, reactive airways dysfunction syndrome).

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Water fog or fine spray.. Dry chemical fire extinguishers.. Carbon dioxide fire extinguishers.. Foam.. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective..

Unsuitable extinguishing media: Do not use direct water stream.. May spread fire..

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating.. Combustion products may include and are not limited to:. Nitrogen oxides.. Isocyanates.. Hydrogen cyanide.. Carbon monoxide.. Carbon dioxide..

Unusual Fire and Explosion Hazards: Material reacts slowly with water, releasing carbon dioxide which can cause pressure buildup and rupture of closed containers. Elevated temperatures accelerate this reaction.. Container may rupture from gas generation in a fire situation.. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.. Dense smoke is produced when product burns.. Electrically ground and bond all equipment..

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry.. Stay upwind. Keep out of low areas where gases (fumes) can accumulate.. Water is not recommended, but may be applied in large quantities as a fine spray when other extinguishing agents are not available.. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles.. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container.. Do not use direct water stream. May spread fire.. Move container from fire area if this is possible without hazard.. Use water spray to cool fire-exposed containers and fire-affected zone until fire is out.. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage.. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS..

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves).. Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location.. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Keep personnel out of low areas. Keep upwind of spill. Spilled material may cause a slipping hazard. Ventilate area of leak or spill. If available, use foam to smother or suppress. Refer to section 7, Handling, for additional precautionary measures. See Section 10 for more specific information. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Absorb with materials such as: Dirt. Vermiculite. Sand. Clay. Do NOT use absorbent materials such as: Cement powder (Note: may generate heat). Collect in suitable and properly labeled open containers. Do not place in sealed containers. Suitable containers include: Metal drums. Plastic drums. Polylined fiber pacs. Wash the spill site with large quantities of water. Attempt to neutralize by adding suitable decontaminant solution: Formulation 1: sodium carbonate 5 - 10%; liquid detergent 0.2 - 2%; water to make up to 100%, OR Formulation 2: concentrated ammonia solution 3 - 8%; liquid detergent 0.2 - 2%; water to make up to 100%. If ammonia is used, use good ventilation to prevent vapor exposure. Contact your supplier for clean-up assistance. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Use with adequate ventilation. Wash thoroughly after handling. This material is hygroscopic in nature. Keep container tightly closed. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Conditions for safe storage: Store in a dry place. Protect from atmospheric moisture. Do not store product contaminated with water to prevent potential hazardous reaction. See Section 10 for more specific information. Additional storage and handling information on this product may be obtained by calling your sales or customer service contact.

Storage stability

Storage temperature:	Storage Period:
15 - 25 °C	15 Months

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
4,4'-Methylenediphenyl diisocyanate	ACGIH	TWA	0.005 ppm
	Further information: resp sens: Respiratory sensitization		
	Dow IHG	TWA	0.005 ppm
	Dow IHG	STEL	0.02 ppm
Methylenediphenyl diisocyanate	Dow IHG	TWA	0.005 ppm
	Dow IHG	STEL	0.02 ppm

Exposure controls

Engineering controls: Use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations. Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. The odor and irritancy of this material are inadequate to warn of excessive exposure.

Individual protection measures

Eye/face protection: Use chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Butyl rubber. Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Atmospheric levels should be maintained below the exposure guideline. When atmospheric levels may exceed the exposure guideline, use an approved air-purifying respirator equipped with an organic vapor sorbent and a particle filter. For situations where the atmospheric levels may exceed the level for which an air-purifying respirator is effective, use a positive-pressure air-supplying respirator (air line or self-contained breathing apparatus). For emergency response or

for situations where the atmospheric level is unknown, use an approved positive-pressure self-contained breathing apparatus or positive-pressure air line with auxiliary self-contained air supply. Use the following CE approved air-purifying respirator: Organic vapor cartridge with a particulate pre-filter, type AP2 (meeting standard EN 14387).

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	Liquid.
Color	amber
Odor	Musty
Odor Threshold	0.4 ppm <i>Based on Literature for MDI.</i> Odor is inadequate warning of excessive exposure.
pH	No test data available
Melting point/range	No test data available
Freezing point	No test data available
Boiling point (760 mmHg)	Decomposes before boiling
Flash point	closed cup >150 °C <i>Estimated.</i>
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	Not Applicable
Lower explosion limit	No test data available
Upper explosion limit	No test data available
Vapor Pressure	< 0.000012 hPa at 25 °C <i>Literature</i>
Relative Vapor Density (air = 1)	8.5 <i>Literature</i>
Relative Density (water = 1)	1.12 - 1.16 at 25 °C / 25 °C <i>ASTM D891</i>
Water solubility	insoluble
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No test data available
Decomposition temperature	No test data available
Kinematic Viscosity	300 - 600 mm ² /s at 25 °C <i>ASTM D4287</i>
Explosive properties	Not explosive
Oxidizing properties	No
Molecular weight	No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Products based on diisocyanates like TDI and MDI react with many materials to release heat. The reaction rate increases with temperature as well as with increased contact; these reactions can become violent. Contact is increased by stirring or if the other material acts as a solvent.

Products based on diisocyanates such as TDI and MDI are not soluble in water and will sink to the bottom, but react slowly at the interface. The reaction forms carbon dioxide gas and a layer of solid polyurea.

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions: Can occur. Exposure to elevated temperatures can cause product to decompose and generate gas. This can cause pressure build-up and/or rupturing of closed containers. Polymerization can be catalyzed by: Strong bases. Water.

Conditions to avoid: Exposure to elevated temperatures can cause product to decompose. Generation of gas during decomposition can cause pressure in closed systems. Pressure build-up can be rapid. Avoid moisture. Material reacts slowly with water, releasing carbon dioxide which can cause pressure buildup and rupture of closed containers. Elevated temperatures accelerate this reaction.

Incompatible materials: Avoid contact with: Acids. Alcohols. Amines. Water. Ammonia. Bases. Metal compounds. Moist air. Strong oxidizers. Products based on diisocyanates like TDI and MDI react with many materials to release heat. The reaction rate increases with temperature as well as with increased contact; these reactions can become violent. Contact is increased by stirring or if the other material acts as a solvent. Products based on diisocyanates such as TDI and MDI are not soluble in water and will sink to the bottom, but react slowly at the interface. The reaction forms carbon dioxide gas and a layer of solid polyurea. Avoid contact with metals such as: Aluminum. Zinc. Brass. Tin. Copper. Galvanized metals. Avoid contact with absorbent materials such as: Moist organic absorbents. Avoid unintended contact with polyols. The reaction of polyols and isocyanates generate heat.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials.. Gases are released during decomposition..

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. Observations in animals include: Gastrointestinal irritation.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):
LD50, Rat, > 2,000 mg/kg Estimated.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):
LD50, Rabbit, > 2,000 mg/kg Estimated.

Acute inhalation toxicity

At room temperature, vapors are minimal due to low volatility. However, certain operations may generate vapor or mist concentrations sufficient to cause respiratory irritation and other adverse effects. Such operations include those in which the material is heated, sprayed or otherwise mechanically dispersed such as drumming, venting or pumping. Excessive exposure may cause irritation to upper respiratory tract (nose and throat) and lungs. May cause pulmonary edema (fluid in the lungs.) Effects may be delayed. Decreased lung function has been associated with overexposure to isocyanates.

As product: The LC50 has not been determined.

Skin corrosion/irritation

Based on information for component(s):

Prolonged contact may cause skin irritation with local redness.

Material may stick to skin causing irritation upon removal.

May stain skin.

Serious eye damage/eye irritation

Based on information for component(s):

May cause eye irritation.

May cause slight temporary corneal injury.

Sensitization

A component in this mixture has been shown to be a skin sensitizer.

Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

A component in this mixture may cause an allergic respiratory response.

MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized.

Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

Specific Target Organ Systemic Toxicity (Single Exposure)

Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

Carcinogenicity

Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m³) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

Teratogenicity

In laboratory animals, MDI/polymeric MDI did not cause birth defects; other fetal effects occurred only at high doses which were toxic to the mother.

Reproductive toxicity

No relevant data found.

Mutagenicity

Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

COMPONENTS INFLUENCING TOXICOLOGY:**Methylenediphenyl diisocyanate, polypropyleneglycol, copolymer****Acute inhalation toxicity**

At room temperature, vapors are minimal due to low volatility. However, certain operations may generate vapor or mist concentrations sufficient to cause respiratory irritation and other adverse effects. Such operations include those in which the material is heated, sprayed or otherwise mechanically dispersed such as drumming, venting or pumping. Excessive exposure may cause irritation to upper respiratory tract (nose and throat) and lungs. May cause pulmonary edema (fluid in the lungs.) Effects may be delayed. Decreased lung function has been associated with overexposure to isocyanates.

The LC50 has not been determined.

4,4'-Methylenediphenyl diisocyanate**Acute inhalation toxicity**

LC50, Rat, 1 Hour, dust/mist, 2.24 mg/l

Methylenediphenyl diisocyanate**Acute inhalation toxicity**

LC50, Rat, 1 Hour, dust/mist, 2.24 mg/l

Propylene carbonate**Acute inhalation toxicity**

The LC50 has not been determined.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Ecotoxicity**Methylenediphenyl diisocyanate, polypropyleneglycol, copolymer****Acute toxicity to fish**

Material is not classified as dangerous to aquatic organisms.

4,4'-Methylenediphenyl diisocyanate**Acute toxicity to fish**

The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species.

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

Based on information for a similar material:

LC50, Danio rerio (zebra fish), static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

Based on information for a similar material:

EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

Based on information for a similar material:

NOEC, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, 1,640 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

Based on information for a similar material:

EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

Toxicity to soil-dwelling organisms

EC50, Eisenia fetida (earthworms), Based on information for a similar material:, 14 d, > 1,000 mg/kg

Toxicity to terrestrial plants

EC50, Avena sativa (oats), Growth inhibition, 1,000 mg/l

EC50, Lactuca sativa (lettuce), Growth inhibition, 1,000 mg/l

Methylenediphenyl diisocyanate**Acute toxicity to fish**

The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species.

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

Based on information for a similar material:

LC50, Danio rerio (zebra fish), static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

Based on information for a similar material:

EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

Based on information for a similar material:

NOEC, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, 1,640 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

Based on information for a similar material:

EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

Toxicity to soil-dwelling organisms

EC50, Eisenia fetida (earthworms), Based on information for a similar material:, 14 d, > 1,000 mg/kg

Toxicity to terrestrial plants

EC50, Avena sativa (oats), Growth inhibition, 1,000 mg/l
EC50, Lactuca sativa (lettuce), Growth inhibition, 1,000 mg/l

Propylene carbonate**Acute toxicity to fish**

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

LC50, Cyprinus carpio (Carp), semi-static test, 96 Hour, > 1,000 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

EC50, alga Scenedesmus sp., 72 Hour, Biomass, > 900 mg/l

Toxicity to bacteria

EC50, activated sludge, 30 min, > 800 mg/l, OECD 209 Test

Persistence and degradability**Methylenediphenyl diisocyanate, polypropyleneglycol, copolymer**

Biodegradability: Expected to degrade slowly in the environment.

4,4'-Methylenediphenyl diisocyanate

Biodegradability: In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

10-day Window: Not applicable

Biodegradation: 0 %

Exposure time: 28 d

Method: OECD Test Guideline 302C or Equivalent

Methylenediphenyl diisocyanate

Biodegradability: In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

10-day Window: Not applicable

Biodegradation: 0 %

Exposure time: 28 d

Method: OECD Test Guideline 302C or Equivalent

Propylene carbonate

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 94 %

Exposure time: 28 d

Method: OECD Test Guideline 301E or Equivalent

10-day Window: Not applicable

Biodegradation: > 97 %

Exposure time: 28 d

Method: OECD Test Guideline 302B or Equivalent

Bioaccumulative potential

Methylenediphenyl diisocyanate, polypropyleneglycol, copolymer

Bioaccumulation: In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

4,4'-Methylenediphenyl diisocyanate

Bioaccumulation: Bioconcentration potential is low ($BCF < 100$ or $\log Pow < 3$). Reacts with water. In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Bioconcentration factor (BCF): 92 Cyprinus carpio (Carp) 28 d

Methylenediphenyl diisocyanate

Bioaccumulation: Bioconcentration potential is low ($BCF < 100$ or $\log Pow < 3$). Reacts with water. In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Bioconcentration factor (BCF): 92 Cyprinus carpio (Carp) 28 d

Propylene carbonate

Bioaccumulation: Bioconcentration potential is low ($BCF < 100$ or $\log Pow < 3$).

Partition coefficient: n-octanol/water(log Pow): -0.41 Measured

Mobility in Soil

Methylenediphenyl diisocyanate, polypropyleneglycol, copolymer

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

4,4'-Methylenediphenyl diisocyanate

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Methylenediphenyl diisocyanate

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Propylene carbonate

Potential for mobility in soil is very high (K_{oc} between 0 and 50).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Partition coefficient (K_{oc}): 15 Estimated.

Results of PBT and vPvB assessment

Methylenediphenyl diisocyanate, polypropyleneglycol, copolymer

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

4,4'-Methylenediphenyl diisocyanate

This substance is not considered to be persistent, bioaccumulating and toxic (PBT).

Methylenediphenyl diisocyanate

This substance is not considered to be persistent, bioaccumulating and toxic (PBT).

Propylene carbonate

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Other adverse effects**Methylenediphenyl diisocyanate, polypropyleneglycol, copolymer**

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

4,4'-Methylenediphenyl diisocyanate

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Methylenediphenyl diisocyanate

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Propylene carbonate

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

13. DISPOSAL CONSIDERATIONS

Disposal methods: This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required. Do not dump into any sewers, on the ground, or into any body of water. Incineration under approved, controlled conditions using incinerators suitable or designed for the disposal of hazardous chemical wastes, is the preferred method for disposal. Small quantities of waste may be pretreated for example with polyol, to neutralise prior to disposal. Empty drums should be decontaminated (see Section 6) and either punctured and scrapped or given to an approved drum reconditioner.

14. TRANSPORT INFORMATION

Classification for ROAD and Rail transport:

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Not regulated for transport

**Transport in bulk
according to Annex I or II
of MARPOL 73/78 and the
IBC or IGC Code**

Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

This product has been classified in accordance with the criteria of the Globally Harmonized System of Classification and Labelling of Chemicals (GHS), rev. 7.

16. OTHER INFORMATION

Revision

Identification Number: 99160041 / A146 / Issue Date: 09.08.2019 / Version: 2.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
Dow IHG	Dow Industrial Hygiene Guideline
STEL	Short term exposure limit
TWA	Time weighted average

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and

Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

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