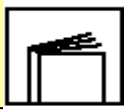


Bilux Polyester Putty



PDS

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PRODUCT DESCRIPTION

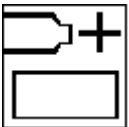
A conventional two component polyester putty which is easy to mix and smooth under the putty knife. It offers excellent hold out with quick drying, easy clog free sanding and is suitable for filling deep and shallow indentation.

PRODUCTS

Base	2 Pack Polyester Putty
Hardener	Putty hardener

GENERAL PROCESS INFORMATION

1. Clean equipment immediately after use with cleaning products or a strong thinner.
2. Do not sandwich between two layers of lacquer drying paint.
3. The wet flattening of polyester putty is not recommended. If this is carried out, the area of repair must be fully dried e.g. by using infra red or an oven, before recoating.
4. In colder conditions, curing can be assisted by warming the panels (infra red or oven) prior to application of putty.
5. Always follow the recommended mixing ratio when adding activator. Do not attempt to accelerate drying times by adding extra activator as this will cause major defects in the subsequent paint film such as staining, shrinkage and gloss die-back.
6. Once activator has been mixed with the activator, do not return it to the can.

Substrate/ Preparation 	De-rust and degrease bare metal and existing finishes. Scuff with P80-P120 sandpaper. Clean thoroughly with Spirit Wipe SUBSTRATE : Bare steel, aluminium, GRP or fully cured enamels. If the original finish is thermoplastic acrylic or cellulose based, apply only to bare metal.
Mixing Ratio 	2 -3 parts of hardener to 100 parts of polyester putty by weight.
Application 	For deep filling it is best to apply in several thick layers. Allow each layer to dry between applications. Working Life: 2.5 – 6 minutes.
Drying Times 	Hard Dry: 20-30 minutes depending on conditions.
Flatting  	P80-P120 then P180-P220 sandpaper.
Recoat  	Overcoat with any PPGAP primer