

PRODUCT DATA SHEET

April 01, 2021

VALUEPRO 4:1 Clear (V1070000)

PRINCIPAL CHARACTERISTICS

- Fast Dry
 - Medium Viscosity
 - Good Gloss
 - Excellent adhesion property
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Description –

It is a Low Cost two-pack acrylic urethane clearcoat designed for the repair and respray of motor vehicles as part of a basecoat/clearcoat repair process.

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Mixing Ratio – Base – 4 Part, Hardener – 1 Part , Thinner – 1 Part @30°C , Pot Life – 3 - 4 Hrs @30°C

Recommended Hardener – Valuepro PU Hardener (V1080000)

Spraying Viscosity - 19-22 Seconds@30°C

Spraygun Setup- 1.2 – 1.4 mm

Spraying Pressure – 3-4 Bar

No. of Coats - 2 full wet coat

Flash Off – 3-5 Minutes between coats

Drying Times - Touch Dry – 5-7 Minutes, Dust Free – 2 Hrs -3 Hrs

Polishing of PU Clear – Polish by machine or hand with good quality cutting polish compounds.