

Product Data Sheet

Intended Use

Closures - Food Closures - Adhesion Lacquer
For professional use only!



Chemical/Physical Characteristics

Technology	Solvent based	
Polymer Type	PVC Organosol	
Dry Film Color	Beige	
Solid Content	54.5 ± 1.5%	15 minutes at 190 °C / 374 °F
Viscosity	50 ± 5 seconds	ISO 6 at 25 °C / 77 °F
Viscosity	90 ± 10 seconds	DIN 4 at 20 °C / 68 °F
Density	1.17 ± 0.02 g/cm ³	

Storage Details

Storage Temperatures	Minimum 5 °C / 41 °F Maximum 35 °C / 95 °F Optimum 20 °C / 68 °F
Shelf Life (as supplied in original sealed containers)	6 Months at optimum

Viscosity increase during storage is possible!
Avoid storage of coating containers in direct sunlight.
Stir container thoroughly before use.

Comments

Before using this product refer to the Health and Safety Data Sheet and the appropriate Application Data Sheet. Consult the supplier for datasheets for this product relating to other end-use sectors if appropriate.

Coating spillages should be cleaned up before coating has dried.
Storage vessels and equipment should be stainless steel or polymer coated.
The application sequence and/or the quality of the compound used might affect the compound adhesion and/or the corrosion resistance

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Application Data Sheet

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Application Details

Application Method	Rollcoat
Coating Preparation	Stir Product Avoid introducing air into the product! Stir container thoroughly before use.
Application Coating Temp	25 ± 10 °C / 77 ± 18 °F
Substrate	ETP

Curing Details

Rollcoat	16.5 + 2.5 /- 2.5 gsm - wet
Rollcoat	9.0 + 1.5 /- 1.5 gsm - dry
Circulating Hot Air	8 minutes @ 195 °C PMT

Oven air temperature must be set to achieve the specific PMT's where applicable. These values may vary due to capacity and efficiency of the oven.

Thinning and Cleaning

Thinner	TG-0976
Equipment Cleaner	TG-0976

Comments

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Ensure that an ample supply of coating is delivered to the applicator head.

The coating reservoir should be kept at least 75% full at all times.

The application sequence and/or the quality of the used compound might affect the compound adhesion and/or corrosion resistance

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