

Product Data Sheet
Preliminary
Intended Use

Closures - Food Closures - Adhesion Lacquer - Internal
For professional use only!


Chemical/Physical Characteristics

Technology	Solvent based	
Polymer Type	Polyester	
Dry Film Color	Beige	
Effect	Light	
Solid Content	51.0 ± 2.0%	15 minutes at 190 °C / 374 °F
Solid Content	51.0 ± 2.0%	30 minutes at 200 °C / 392 °F
Viscosity	140 ± 10 seconds	DIN 4 at 20 °C / 68 °F
Viscosity	80 ± 10 seconds	ISO 6 at 25 °C / 77 °F
Density	1.15 ± 0.02 g/cm ³	

Storage Details

Storage Temperatures	Minimum 5 °C / 41 °F Maximum 35 °C / 95 °F Optimum 20 °C / 68 °F
Shelf Life (as supplied in original sealed containers)	6 Months at optimum

Viscosity increase during storage is possible!
Avoid storage of coating containers in direct sunlight.

Comments

Before using this product refer to the Health and Safety Data Sheet and the appropriate Application Data Sheet. Consult the supplier for datasheets for this product relating to other end-use sectors if appropriate.

Coating spillages should be cleaned up before coating has dried.
Storage vessels and equipment should be stainless steel or polymer coated.

Disclaimer

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Application Details

Application Method	Rollcoat
Coating Preparation	Stir Product
Application Coating Temp	25 ± 10 °C / 77 ± 18 °F
Substrate	ETP, CFPA - tinplate

Curing Details
Recommended Applied Film:

Rollcoat	10.0 + 2.0 /- 2.0 gsm - dry
Circulating Hot Air	8 minutes @ 195 °C PMT

Oven air temperature must be set to achieve the specific PMT's where applicable. These values may vary due to capacity and efficiency of the oven.

Thinning and Cleaning

Thinner	TG-0828, TG-1544
Equipment Cleaner	TG-0828; TG-1544

Comments

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This product can be diluted up to 5% with recommended thinner.

Filmthickness is depending on e.g. resistance requirements.

Depending on the requirements PPG6255-401A can be applied as single or multi-layer coating

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