

Product Data Sheet

Intended Use

Miscellaneous - Drums and Pails
 Miscellaneous - Drums and Pails - Internal Drum
 For professional use only!

Chemical/Physical Characteristics

Technology	Solvent based	
Polymer Type	Epoxy/Phenolic	
Dry Film Color	Buff	
Solid Content	45.0 ± 2.0%	15 minutes at 200 °C / 392 °F
Viscosity	80 ± 15 seconds	Ford 4 at 30 °C / 86 °F
Density	1.08 ± 0.02 g/cm ³	at 30 °C / 86 °F

Storage Details

Storage Temperatures	Minimum 10 °C / 50 °F Maximum 35 °C / 95 °F Optimum 25 °C / 77 °F
Shelf Life (as supplied in original sealed containers)	6 Months at optimum

Viscosity change during storage is possible!
 Avoid storage of coating containers in direct sunlight.
 Do not freeze!
 Stir container thoroughly before use.

Comments

Before using this product refer to the Health and Safety Data Sheet and the appropriate Application Data Sheet. Consult the supplier for datasheets for this product relating to other end-use sectors if appropriate.

Coating spillages should be cleaned up before coating has dried.

Disclaimer

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 India

Application Data Sheet

Intended Use

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Application Details

Application Method	Spray
Coating Preparation	Stir or Tumble at least 30 minutes Avoid introducing air into the product! Flush/clean equipment immediately following use to avoid air drying material Stir container thoroughly before use.
Application Coating Temp	
Substrate	Cold Rolled Steel

Curing Details

Recommended Applied Film:

Spray	20.0 + 5.0 /- 5.0 microns - dry
Circulating Hot Air	11 + 1 /- 1 minutes @ 225 + 10 /- 10 °C PMT

Oven air temperature must be set to achieve the specific PMT's where applicable. These values may vary due to capacity and efficiency of the oven.

Thinning and Cleaning

Thinner	PPG2088 thinner
Equipment Cleaner	PPG2088 thinner

Comments

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