

PRODUCT CODE 0222

3 Mangoes Black Board Paint

3 Mangoes Black Board Paint when applied on wooden, metal and suitably prepared asbestos boards, forms a Hard & Black coating which is suitable for use as Black Board.



 SOLVENT BASED

 **asianpaints**
LEAD FREE* GUARANTEE

* All Asian Paints products contain no added Lead, Mercury, Arsenic or Chromium from April 2008.

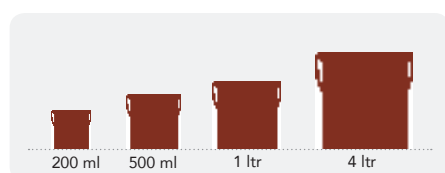


PRODUCT BENEFITS

3 Mangoes Black Board Paint exhibits good flow and leveling performance and offers good resistance to slippage of chalk during writing.

PRODUCT FEATURES

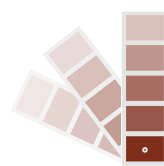
AVAILABLE PACKS



Shelf life: 3 years from date of manufacture in original tightly closed containers away from direct sunlight and excessive heat.

COLOURS AVAILABLE

Black



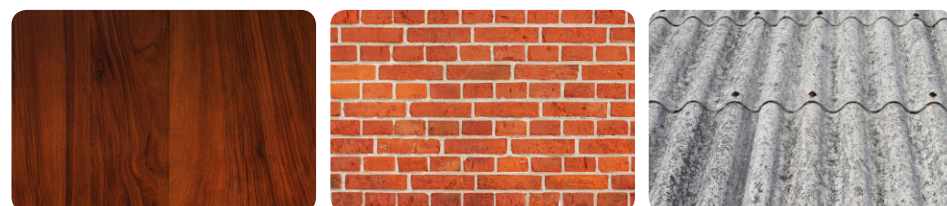
*Currently available in black

COVERAGE



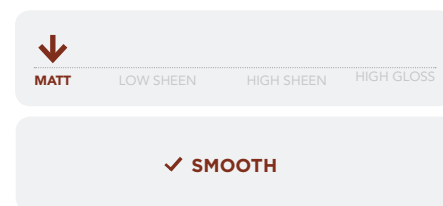
** Depending upon the nature of the substrate at 20 - 25 microns thickness.

RECOMMENDED USAGE



3 Mangoes black board paint can be used on wood, asbestos, masonry etc.

FINISH



HOW TO APPLY

PAINT APPLICATION PROCESS

APPLICATION	PROCEDURE	APPLICATION	PROCEDURE
STEP 1	Ensure that the surface to be painted is free from loose matter, dust etc.	STEP 7	Sand the Putty coat with Sand Paper No. 180 and apply another coat of corresponding primer depending upon the substrate.
STEP 2	For wooden substrates, apply a coat of Asian Paints Wood Primer.	STEP 8	Smooth sand the final primer coat with Sand Paper No. 320.
STEP 3	For Metal substrates apply a coat of Decoprime Metal Primer.	STEP 9	Thin Asian Paints 3 Mangoes Black Board paint with 4 - 8% of Mineral Turpentine and apply minimum two coats.
STEP 4	For Asbestos and Wood Substrates, apply a coat of Decoprime Wall Primer (Solvent Thinnable).	STEP 10	Re-coating interval of minimum 8 Hours between coats.
STEP 5	Cracks & Surface undulations are to be filled with Asian Paints Knifing paste filler in case of Metal substrate.	STEP 11	This product can be applied by brushing or spraying.
STEP 6	Cracks & Surface undulations are to be filled with Asian Paints Acrylic Wall Putty in case of Wood, Masonry and Asbestos substrates.	STEP 12	Allow drying for Minimum 48 Hours in a well ventilated place before start writing with chalk.

ADDITIONAL INFORMATION

TECHNICAL DETAILS

a. Drying time: Surface dry time not more than 30 mins.

b. Flash point 1s101/1987 Part 1 Sec 6: Above 35°C [95°F]

c. Stability of thinned paint: To be used within 24 hours

d. Storage: Store in a cool dry place

PRECAUTIONS

- Flammable.
- Work in a well ventilated place.
- Wear protective overalls and gloves.
- Do not over-thin and mix according to recommended ratios.
- Stir well and strain before use.

SAFETY FEATURES

- Kindly refer to the MSDS for Asian Paints 3 Mangoes Black Board Paint which gives detailed information on safety measures while handling the paint.
- Store the product at ambient conditions in well ventilated locations and away from source of ignition and fire.
- Use protective equipment like rubber/polyurathene gloves, safety goggles/glasses, face mask while handling the paint.
- Avoid eye and skin contact. In both cases wash with soap and plenty of water. Get medical attention if irritation develops or persists.
- Do not inhale or ingest. In case of inhalation move to fresh air and seek medical attention if symptoms persist in both cases.
- Dispose in land filling. Do not dispose in any drain.