

PRODUCT CODE 5410

Royale Play Marmorino

Marmorino KS is a lime-based plaster coat for smoothing and finishing with a satin effect for interiors it is made of well seasoned hydrated lime putty, fine marble powders, and rheologic modifiers which guarantee a perfect workability. Marmorino KS permits to achieve "cloudy" esthetic effects with soft and vibrant shades or totally even and uniform surfaces to remind the onal and historical "Marmorino".

PRODUCT FEATURES

AVAILABLE PACKS

Available in 1 kg. and 5kg. can
Shelf life: The packaged product is guaranteed for 24 months, if stored in the original sealed package and at temperatures between +5°C and +35°C.
As a lime-based product, there might be an increase of viscosity during stocking.

COLOUR

White and Marmorino KS color card

PRODUCT TYPE

Base White, Mica Gold, Silver, Bronze

RECOMMENDED USAGE

Marmorino KS is indicated for the decoration of valuable interior surfaces. Natural lime plasters represent Marmorino KS's most suitable substrate, since the product reacts chemically with them, building up a unique "body" able to preserve the lime coating for a longer period of time. Following the correct instructions for the surface preparation, Marmorino KS may also be applied on:

- Lime and cement mortars
- Premixed renderings
- Pre-existing lime and gypsum plasters
- Moisture-permeable plasters
- Gypsum plasterboard

FINISH

Visionnaire is available with Three finishes: Standard, Moon & Travtina

PERFORMANCE

With its high steam-permeability performance, Marmorino KS is recommended for all those surfaces whose permeability rate has to be protected.

IDENTIFICATION

Binder Nature: hydrated putty, water-based vinyl- versatic copolymers Density:
Marmorino KS: 1,60 +/- 0,05 g/ml



HOW TO APPLY

APPLICATION PROCESS

Substrate Preparation

(T=25°C, UR=60%/o) The substrate must be perfectly dry, dust-free, with no humidity and salt stains. On smooth surfaces, it is advisable to apply with brush or thin roller one coat of Novaprimer properly diluted (see 'Dilution'). On rough surfaces, it is advisable to apply with brush or thin roller one coat of Acirak properly diluted (see 'Dilution'). After at least 4 hours, apply one coat of Marmorino KS, with a stainless steel trowel, to smoothing and before it dries out completely, work gently the surface with a sponge

trowel, wet. Remove any imperfections and/or any exceeding amount of product. After at least 12 hours, apply a second layer of Marmorino KS with a stainless steel trowel. Before it dries, work the +K9 surface with a sponge trowel, wet, to obtain an even but rough surface. In order to achieve a polished effect, it is recommended to burnish out the surface still wet with a stainless steel trowel for stucco. To obtain an even and smooth effect, compact and polish the surface almost dry with a stainless steel trowel.

Decor Process

It is possible to protect and decorate interior surfaces with the application of Royale Play Protective Clear Coat. It is possible to protect and decorate interior surfaces with the application of Royale Play Protective Clear Coat. It is important to determine the dilution rate of the product through previous application-test on site.

YIELD

PEBBLETEX PRIMER: 4 - 5 m²/l, depending on the substrate and its absorption rate.
MARMORINO KS: 0.8 - 1 m²/kg.

TOOLS

APPLICATION: 240 mm Trowel, 3 inch scraper, Yarn Tool, Travertine Trowel.
CLEANING: With water, immediately after their

DILUTION

PEBBLETEX PRIMER (WATER-BASED PIGMENTED ACRYLIC SEALER): Dilution 40- 50% o with water.
Marmorino KS: ready for use.

ADDITIONAL INFORMATION

EFFECTS

Travertine Effect

- Prepare the surface with P+P+P (Use texture primer on the top of putty)
- Apply Pebble Tex as a primer (30% dilution with water) on the wall surface.
- Stir the Marmorino well to mix the strainers properly.
- Add 2 to 5 % of water if required for easy spreading.
- Apply plain 1st coat using Trowel.
- After 4 to 6 hrs of drying apply 2nd coat same as 1st coat & create the pattern horizontally using Dubai Trowel.
- After 10 to 15 mins smoothen the pattern using Steel Trowel & buff the surface gently.

Pitted Effect

- Prepare the surface with P+P+P (Use texture primer on the top of putty)
- Prepare the surface with P+P+P (Use texture primer on the top of putty)
- Apply Pebble Tex as a primer (30% dilution with water) on the wall surface.
- Stir the Marmorino well to mix the strainers properly.
- Add 2 to 5 % of water if required for easy spreading.
- Apply plain 1st coat using Trowel.
- After 4 to 6 hrs of drying apply 2nd coat same as 1st coat.
- Make the pattern by dabbing Yarn tool on the 2nd coat (make the pores) after 5 to 10 mins smoothen the pattern using Steel Trowel & buff the surface gently.

Standard Effect

- Prepare the surface with P+P+P (Use texture primer on the top of putty)
- Apply Pebble Tex as a primer (30% dilution with water) on the wall surface.
- Stir the Marmorino KS well to mix the strainers properly.
- Add 2 to 5 % of water if required for easy spreading.
- Apply plain 1st coat using Trowel.
- After 4 to 6 hrs of drying apply 2nd coat in random direction using Trowel.
- After 10 to 15 mins when 2nd coat is in semi dry condition buff the surface gently for smoothening.

ADDITIONAL INFORMATION

WARNING

Mix properly the product before tinting and applying. Do not apply on fresh/new substrates; wait a maturation period of 4 weeks normally.

RECOMMENDATIONS

The product must be protected from cold and high heat changes during the entire application-cycle. Do not apply with air, support and products temperature lower than +10°C or higher than +35°C, nor under

direct sun light, nor under superheated surfaces (even if already in shadow). It is advisable to complete each work with products from the same batch of production.

SAFETY FEATURES

EU Directive 2004/42/CE: Marmorino KS (paint for decorative effect)

EU limit value for Marmorino KS (cat A/I):200 g/l (2010)

➤ Marmorino KS contains 102 g/l of VOC maximum.

- Irritating.
- Risk of serious damage to eyes.
- Irritating to the skin.
- Keep out of children.
- Avoid contact with eyes.
- In case of contact with eyes, clean immediately with

water and consult a doctor. Wear suitable gloves and eyes / face protection.

- In case of ingestion of the products, consult immediately a doctor showing him the can or the label of the product Danger labeling under directives 67/548/EEC and 1999/45/EC and following amendments and adjustments.

The product must be transported, used and stored according to current standards of hygiene and safety; after the use, do not litter, let the remaining product dry properly and then treat it as special litters.

For further information consult the safety data sheet.

N.B.- The information reported in this technical data sheet comes from our best experience; however this does not involve any responsibility of our Company for applications of this product without our control.

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